



SPECIALLY FORMULATED FOR HOT MELT WHEEL APPLICATIONS

PRODUCT TYPE: Hot Melt Purge Compound.

APPLICATIONS: Used to clean dirt, grime and char from hot melt wheel applicator systems.

SUGGESTED OPERATING METHOD:

- 1. Heat up equipment to 350 °F and drain out old hot melt.
- 2. Fill reservoir system with Brackett 108503 Hot Melt Pot Cleaner.
- 3. Heat to 300 °F and allow it to sit for one hour.
- 4. Carefully scrape any char along glue pot walls and corners.
- 5. Drain the Hot Melt Pot Cleaner out of reservoir.
- 6. Fill reservoir system with new Hot Melt Adhesive such as Brackett's 108525 or 108526. If any residual loosened char is visible, drain the reservoir system again and refill with new adhesive.
- 7. As with hot melt adhesives the user must take care to avoid getting molten material on skin. Eye protection and protective material is recommended.

PHYSICAL PROPERTIES:

COLOR:	Amber & white
IDEAL APPLICATION TEMP.:	300 F
SOFTING POINT:	. 220 °F
SOLIDS:	.100%
LBS/GALLON DRY BLEND:	.4.5
LBS/GALLON MELTED SOLID:	. 7.8

DAILY PREVENTIVE MAINTENANCE:

- Keep the system filled with adhesive Do NOT allow it to run low.
- Keep melt reservoir closed.
- Keep reserve adhesive covered.
- Check actual temperature at application point.

Note: The information found in this service bulletin is provided only as a suggestion. Final test for suitability remains the responsibility of the user. As with all hot melt adhesives the user must take care to avoid getting hot adhesive on the skin. Eye protection and protective clothing are recommended.

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